

# Work Order ID 135302

\*135302\*

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Tuesday, August 11, 2015 2:32:53 PM

Item ID: D4020-5 Accept \*N900040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*  
Item Name: Mesh (350 Basket Long, Lid)  
Start Date: 8/11/2015 Start Qty: 2.00 \*2\* Cust Item ID:  
Required Date: 8/11/2015 Req'd Qty: 2.00 \*2\* Customer:  
Reference:

Approvals: Process Plan: MLS Date: AUG 11 2015 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D4020    | A            |

|       |                                                                                           |      |  |  |  |  |  |  |  |
|-------|-------------------------------------------------------------------------------------------|------|--|--|--|--|--|--|--|
| 100   | FLOW WATER JET                                                                            | 0.00 |  |  |  |  |  |  |  |
| *100* |                                                                                           |      |  |  |  |  |  |  |  |
| Shear | Memo                                                                                      | 0.00 |  |  |  |  |  |  |  |
| Shear | 1-Cut as per Dwg D4020<br>(Cut out for label will be cut when install on lid (D3914-041)) |      |  |  |  |  |  |  |  |

2x CC 15-8-11

|                 |                                    |      |  |  |  |  |  |  |  |
|-----------------|------------------------------------|------|--|--|--|--|--|--|--|
| 110             | QC6- Inspect dimensions to drawing | 0.00 |  |  |  |  |  |  |  |
| *110*           |                                    |      |  |  |  |  |  |  |  |
| QC              | Memo                               | 0.00 |  |  |  |  |  |  |  |
| Quality Control |                                    |      |  |  |  |  |  |  |  |

2x DAS 43 9-89 AUG 11 2015

|           |                                                  |      |  |  |  |  |  |  |  |
|-----------|--------------------------------------------------|------|--|--|--|--|--|--|--|
| 120       | Identify as per dwg & Stock Location: <u>W/A</u> | 0.00 |  |  |  |  |  |  |  |
| *120*     |                                                  |      |  |  |  |  |  |  |  |
| Packaging | Memo                                             | 0.00 |  |  |  |  |  |  |  |
| Packaging | LOCATION: WA004                                  |      |  |  |  |  |  |  |  |

2x CC 15-8-11

**Work Order ID 135302****\*135302\***

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Tuesday, August 11, 2015 2:32:53 PM

Item ID: D4020-5 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Mesh (350 Basket Long, Lid)  
Start Date: 8/11/2015 Start Qty: 2.00 **\*2\*** Cust Item ID:  
Required Date: 8/11/2015 Req'd Qty: 2.00 **\*2\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                     | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|----------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | QC21 - Final Inspection - Work Order Release | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |                                              |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                         | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                              |                      |         |        |              |               |               |                  |                |

MLJ AUG 12 2015

MLJ AUG 12 2015

# Picklist Print

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Work Order ID: 135302

**\*135302\***

Parent Item: D4020-5

**\*D4020-5\***

Parent Item Name: Mesh (350 Basket Long, Lid)

Start Date: 8/11/2015

Required Date: 8/11/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC  
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M304EX0.75-16F                  |                        | Purchased     | No          |                     |                  | 100             | sf                 | 950.1534       | 14.386      | 30.28632     |               |                |        |

**\*M304FX0 75-16F\***

Expanded Metal Flat SS

**\*\***

**AUG 11 2015**

Location

Loc Qty

Loc Code

WA004

702.8922

M132271

15

M132587

32

M132745

495.8922

M132864

160

WA006

247.2612

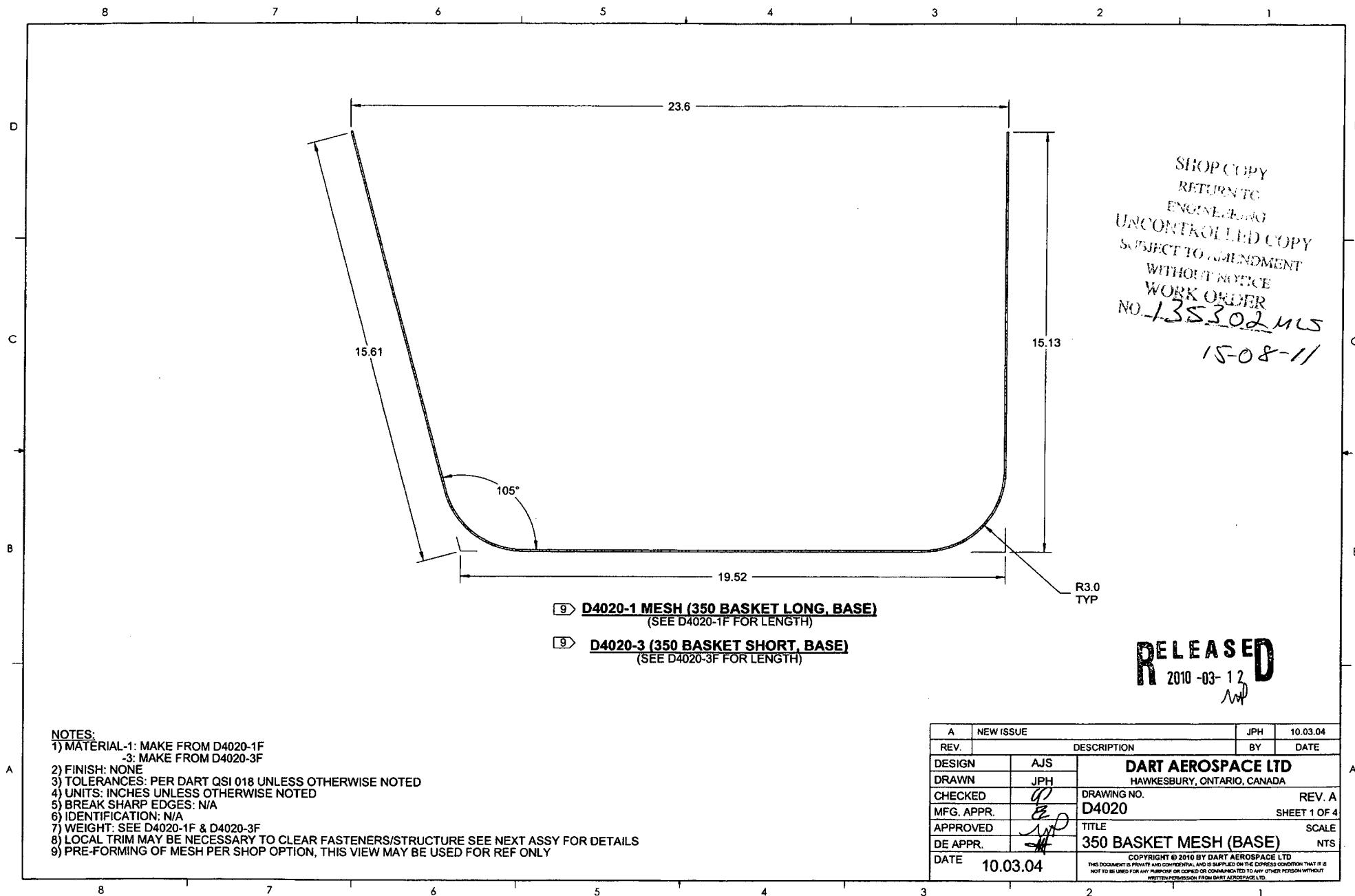
M131107

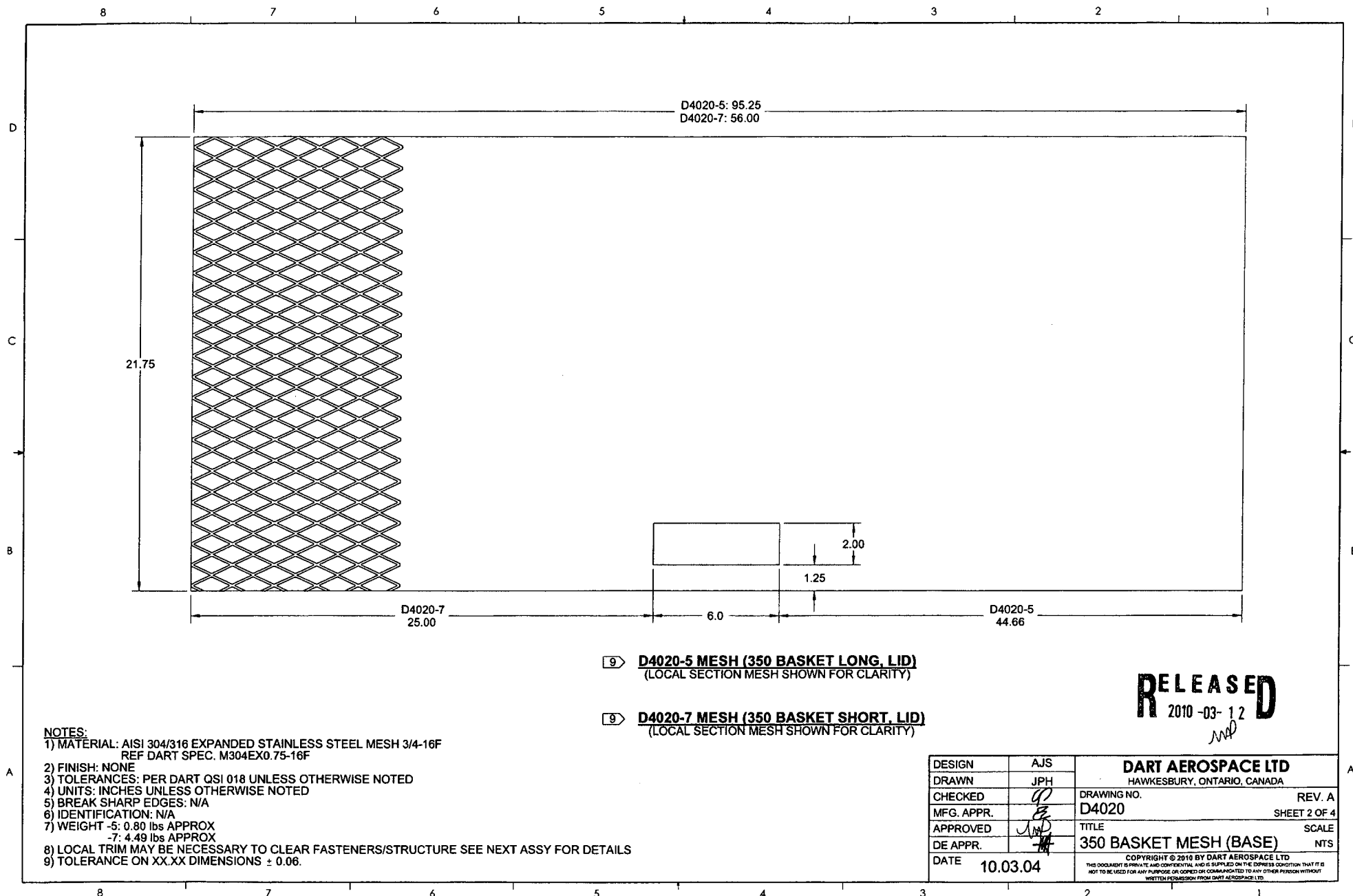
82.8612

M131629

164.4

31





9) **D4020-5 MESH (350 BASKET LONG, LID)**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)

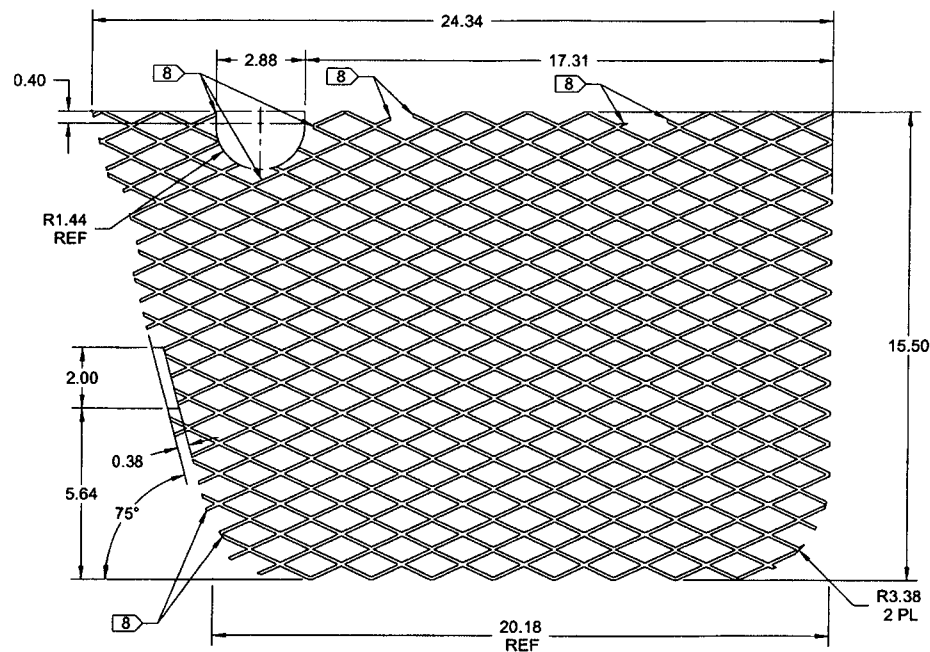
9) **D4020-7 MESH (350 BASKET SHORT, LID)**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -5: 0.80 lbs APPROX  
-7: 4.49 lbs APPROX
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS  $\pm 0.06$ .

**RELEASED**  
2010-03-12  
*WJD*

|            |                    |                                                                                                                                                                                                                                                                                          |        |
|------------|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| DESIGN     | AJS                | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                 |        |
| DRAWN      | JPH                |                                                                                                                                                                                                                                                                                          |        |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.<br><b>D4020</b>                                                                                                                                                                                                                                                              | REV. A |
| MFG. APPR. | <i>[Signature]</i> | SHEET 2 OF 4                                                                                                                                                                                                                                                                             |        |
| APPROVED   | <i>[Signature]</i> | TITLE                                                                                                                                                                                                                                                                                    | SCALE  |
| DE APPR.   | <i>[Signature]</i> | <b>350 BASKET MESH (BASE)</b>                                                                                                                                                                                                                                                            | NTS    |
| DATE       | 10.03.04           | <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |        |



9 D4020-11 END MESH, BASKET

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS  $\pm 0.06$ .

**RELEASED**  
2010-03-12

|            |                    |                                                                                                                                                                                                                                                                                                  |              |
|------------|--------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | AJS                | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                         |              |
| DRAWN      | JPH                |                                                                                                                                                                                                                                                                                                  |              |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.                                                                                                                                                                                                                                                                                      | REV. A       |
| MFG. APPR. | <i>[Signature]</i> | D4020                                                                                                                                                                                                                                                                                            | SHEET 3 OF 4 |
| APPROVED   | <i>[Signature]</i> | TITLE                                                                                                                                                                                                                                                                                            | SCALE        |
| DE APPR.   | <i>[Signature]</i> | 350 BASKET MESH (BASE)                                                                                                                                                                                                                                                                           | NTS          |
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